



PT KJL PLASTIC INDONESIA

Form No : PROD - FR - 001

DAILY PRODUCTION PLAN

Rev. No : 0.0

Tanggal Rabu, 13 Desember 2023 21:45:00

MESIN	PRODUKSI	TARGET / SHIFT	PRIORITY	KETERANGAN
Extruder 01	Candy Stick	345 kg / Shift	High	
Extruder 02	Candy Stick	345 Kg / Shift	High	
Extruder 03	FW 622	225 kg /Shift	High	
Extruder 04	FW 524	225 kg /Shift	High	
Extruder 05	-	-		
Extruder 06	SB 620 DC Oxo	250 Kg / Shift	High	
Extruder 07	SB 620 DC Oxo	250 Kg / Shift	High	
Extruder 08	SB 821 DC Oxo	250 Kg / Shift	High	
Extruder 09	SF 1222 DC Red "Mixue"	250 Kg / Shift	High	
Extruder 10		275 Kg / Shift	High	
Extruder 11	SF 620 DC Oxo Cleartint	250 Kg / Shift	High	
Extruder 12				
Extruder 13				
Flexible 01	FW 622	140 kg / Shift	High	
Flexible 02	FT 624 4L Pink	140 kg / Shift	High	
Flexible 03	-	-		
Flexible 04	OFF	90 kg / Shift		
Flexible 05	OFF	90 kg / Shift	High	
Flexible 06	524	90 kg / Shift	Low	
Flexible 07	524	90 kg / Shift	Low	
Flexible 08	UBFW 413	60 kg /Shift	High	
Flexible 09	UBFW 413	60 kg /Shift	High	
U Shape-01	UBFW 413 Upper 40 : Folded 75 : Lower 82 : Ext 135 : Belt 92	8 ctn / Shift	High	
U Shape-02	UBFW 413 - GF Upper 40 : Folded 75 : Lower 82 : Ext 135 : Belt 92	8 ctn / Shift	High	



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MESIN	PRODUKSI	TARGET / SHIFT	PRIORITY	KETERANGAN
W. Paper 01	524 WP Golden Straw	180.000 Pcs/shift	High	
W. Paper 02	524 WP Golden Straw	180.000 Pcs/shift	High	
W. Paper 03	FB 622 WP Golden Straw /Oxo	150.000 Pcs/shift	Medium	
W. Paper 04	FB 622 WP Golden Straw /Oxo	150.000 Pcs/shift	Medium	
W. Paper 05	OFF		Low	
W. Paper 06	OFF		Low	
W. Paper 07	OFF	150.000 Pcs/shift	High	
W. Film 01	FT 624 4L Pink WF Golden Straw	180.000 Pcs/shift	High	
W. Film 02	SF 622 DC WF Red Mixue	180.000 Pcs/shift	High	
W. Film 03	SB 620 DC WF Wigo Straw	180.000 Pcs/shift	High	
W. Film 04	SB 620 DC WF Wigo Straw	180.000 Pcs/shift	High	
W. Film 05	SB 620 DC WF Golden Straw	180.000 Pcs/shift	High	
W. Film 06	SB 620 DC WF Golden Straw	180.000 Pcs/shift	High	
W. Film 07	SB 620 DC WF Golden Straw	180.000 Pcs/shift	High	
W. Film 08	SB 821 DC WF Golden Straw	180.000 Pcs/shift	High	
W. Film 09	SF 1222 DC WF Red Mixue	100.000 Pcs/shift	High	
W. Film 10	SF 1222 DC WF Red Mixue	100.000 Pcs/shift	High	



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MESIN	PRODUKSI	TARGET / SHIFT	PRIORITY	KETERANGAN
KOMPOSISI MATERIAL				
FW 622 800	PP Homopolymer - Film Grade	80,0%		
	PP Impact Copolymer	20,0%		
	Pa 8222 P Natural	0,5%		
	Masterbatch White 1084	2,0%		
FW 524 800	PP Homopolymer - Film Grade	80,0%		
	PP Impact Copolymer	20,0%		
	Pa 8222 P Natural	0,5%		
	Masterbatch White 1084	2,0%		
SF 620 DC Clear 900	PP Homopolymer - Injection Grade	100,0%		
	Reverte BD 94718	1,0%		
	Pa 8222 P Natural	1,0%		
SF 1222 DC Red 900	PP Homopolymer - Injection Grade	100,0%		
	Reverte BD 94718	1,0%		
	Pa 8222 P Natural	1,0%		
	Masterbatch Red 2001/ 20062	1,5%		
SB 821 DC Oxo 900	PP Homopolymer - Injection Grade	100,0%		
	Masterbatch Black 3510	1,0%		
	Reverte BD 94718	1,0%		
	Pa 8222 P Natural	1,0%		
SB 620 DC Oxo 1800	PP Homopolymer - Injection Grade	100,0%		
	Masterbatch Black 3510	1,0%		
	Reverte BD 94718	1,0%		
	Pa 8222 P Natural	1,0%		
Candy Stick 2400	PP Homopolymer - Injection Grade	75,0%		
	Additive Masterbatch/ Filler Masterbatch	25,0%		
	Masterbatch White N 0070	1,0%		
	Kristative	1,0%		

Balaraja, 12/12/2023 21:45

Dibuat

Tri Budiyanto
PPIC**Note****High : Harus Produksi Prioritas Tinggi****Medium : Prioritas sedang****Low : Prioritas rendah, boleh Off jika Operator tidak ada**